



## Technical Bulletin

Working together for better business

## Verified Secondary Sealants for use with Edgetech I.G. Spacer Systems

Check this chart and compare products on the market. Here in one easy-to-read reference list, you can review the IG sealant brands and types that are compatible with Edgetech Spacer Systems.

Company	Hot Melt Butyl*	Curative Hot Melt*	Polysulfide**	Polyurethane**	Silicone*** For use with TriSeal™ only
Adco Products, Inc. Michigan Center, MI (800) 248-4010 <a href="http://www.adcoglobal.com">www.adcoglobal.com</a>	Adcotherm HMB				
Bostik Wauwatosa, WI (414) 774-2250 <a href="http://www.bostik-us.com">www.bostik-us.com</a>	5190 Series	9190 Series		3190 Series	
Delchem Wilmington, DE (800) 441-7086 <a href="http://www.delchem.com">www.delchem.com</a>	100 Series	D2000	80 Series	90 Series	
H.B. Fuller Company St. Paul, MN (888) 423-8553 <a href="http://www.hbfuller.com">www.hbfuller.com</a>	Thermo-seal   HL-5130 HM-1081A   HM-1091 HM-1191   HL-5140 HL-5147   HL-5145	HL-5160C HL-5153B		UR-5100 Series (Available in a range of cure rates)	
CR Laurence Co., Inc. Los Angeles, CA (800) 421-6144 <a href="http://www.crlaurence.com">www.crlaurence.com</a>	CRL 502 (slabs, 6 lb chunks, 36 lb blocks, 5-gal pails, 55-gal drums)			CRL N60055GL (Net 55-gal. Kit)	
Sommer & Maca Industries, Inc. Cicero, IL (708) 963-5446 <a href="http://www.somaca.com">www.somaca.com</a>	H.B. Fuller — HM-1081 other related products				
Dow Corning Corporation Midland, MI (989) 496-4400 <a href="http://www.dowcorning.com">www.dowcorning.com</a>					982 (2 part) 3-0117 (1 part)
Momentive Performance Materials (formerly GE Silicones) Huntersville, NC (877) 943-7325 <a href="http://www.ge.com/silicones">www.ge.com/silicones</a>					IGS3713 (1 part) IGS3723 (2 part) IGS3743 (2 part)

\* Recommended for achieving optimum Super Spacer reverse dual-seal properties. Super Spacer nXt™ is to be used only with Hot melt Butyl and Curative Hot Melt. Minimum 3/16" (4.8mm) sealant depth recommended.

\*\* Use of polysulfide and polyurethane secondary sealants with products other than Super Spacer T-Spacer / TriSeal may significantly reduce the durability performance of the insulating glass unit and is at the customer's discretion. Minimum 1/4" (6.4mm) sealant depth recommended.

\*\*\* Silicone secondary sealants are to be used only with Super Spacer T-Spacer / TriSeal products.

**The results of the verification testing are only valid as long as the sealant supplier certifies that neither the formulation nor manufacturing process for these materials has been changed.**  
Sealants are evaluated on a regular basis. List may change with updates.